

# Deformable Mirrors Technologies at CILAS

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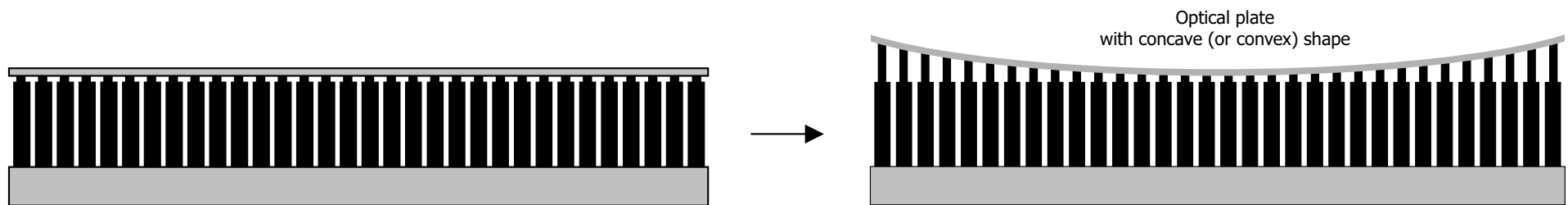
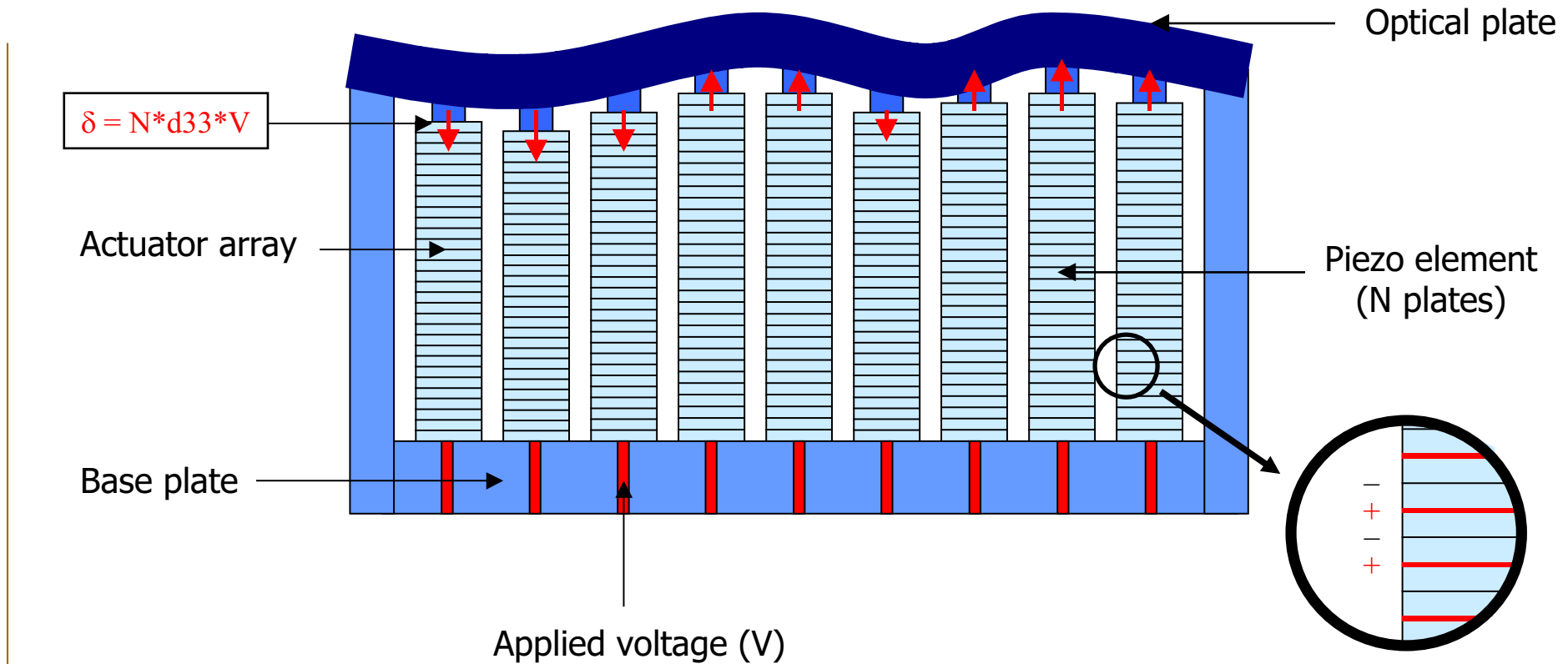
# Topics

- Deformable Mirrors for Astronomy
- Deformable Mirrors for Laser Applications

# Deformable Mirrors for Astronomy

- Piezo array
  - SAM (Stack Array Mirror) technology
  - Large DM technology
  - Mini DM technology
- Piezo Bimorph
- Tip/Tilt Mount

# SAM concept (direct effect)



# SAM for Gemini MCAO: DM4.5

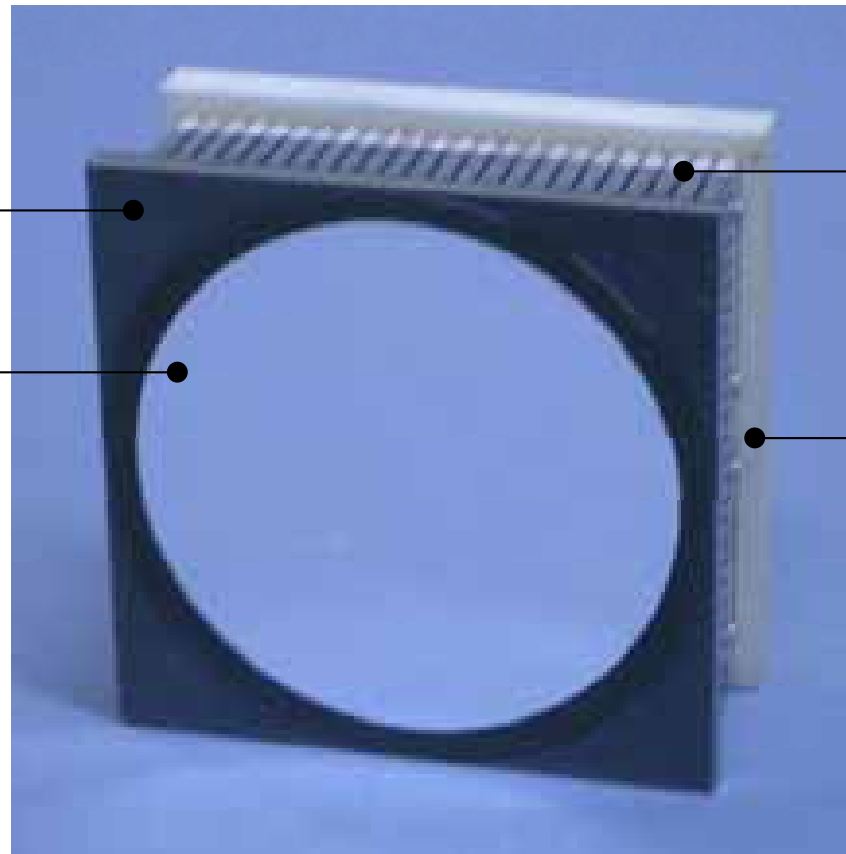
Delivered  
in April 2006

Optical head

Optical plate

Actuator array

Base plate



Goes with DM0:  
293 actuators 5 mm spacing  
& DM9:  
208 actuators 10 mm spacing

106 mm dia. - 22x22 array - 416 actuators - Spacing: 5 mm x 5 mm

# SAM for ESO VLT: HODM SPHERE



Delivered  
in November 2007

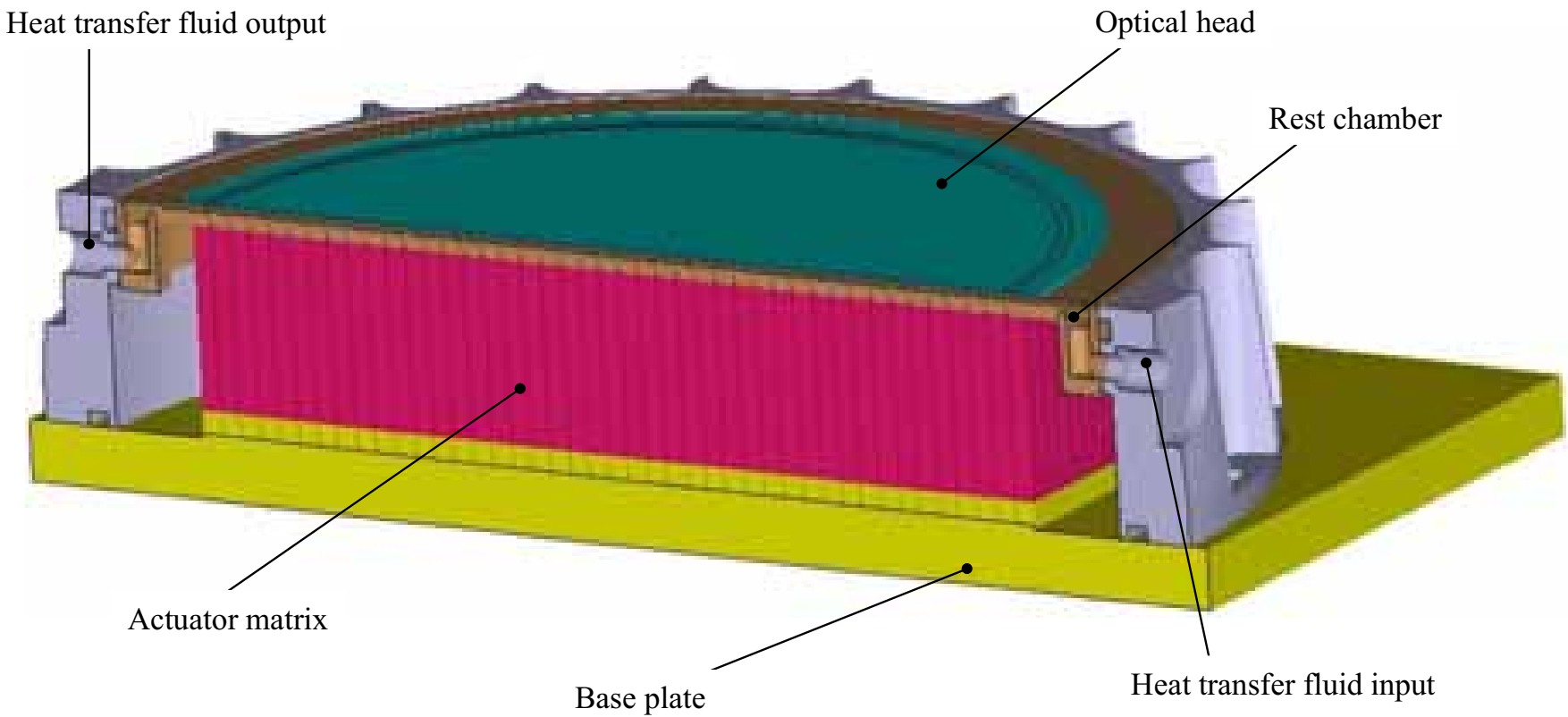


180 mm dia. - 41x41 array - 1377 actuators - Spacing: 4.5 mm x 4.514 mm

# SAM for NSO ATST: Cooled M9 DM



Preliminary design  
done in April 2007



200 mm dia. - 41x41 array - 1385 actuators - Spacing: 5 mm x 5 mm

# SAM for TMT NFIRAOS: DM0



Preliminary design  
done in June 2007



Will be mounted on a  
Tip/Tilt Stage

Operating temp.: -35°C

300 mm dia. - 63x63 array - 3125 actuators - Spacing: 5 mm x 5.127 mm

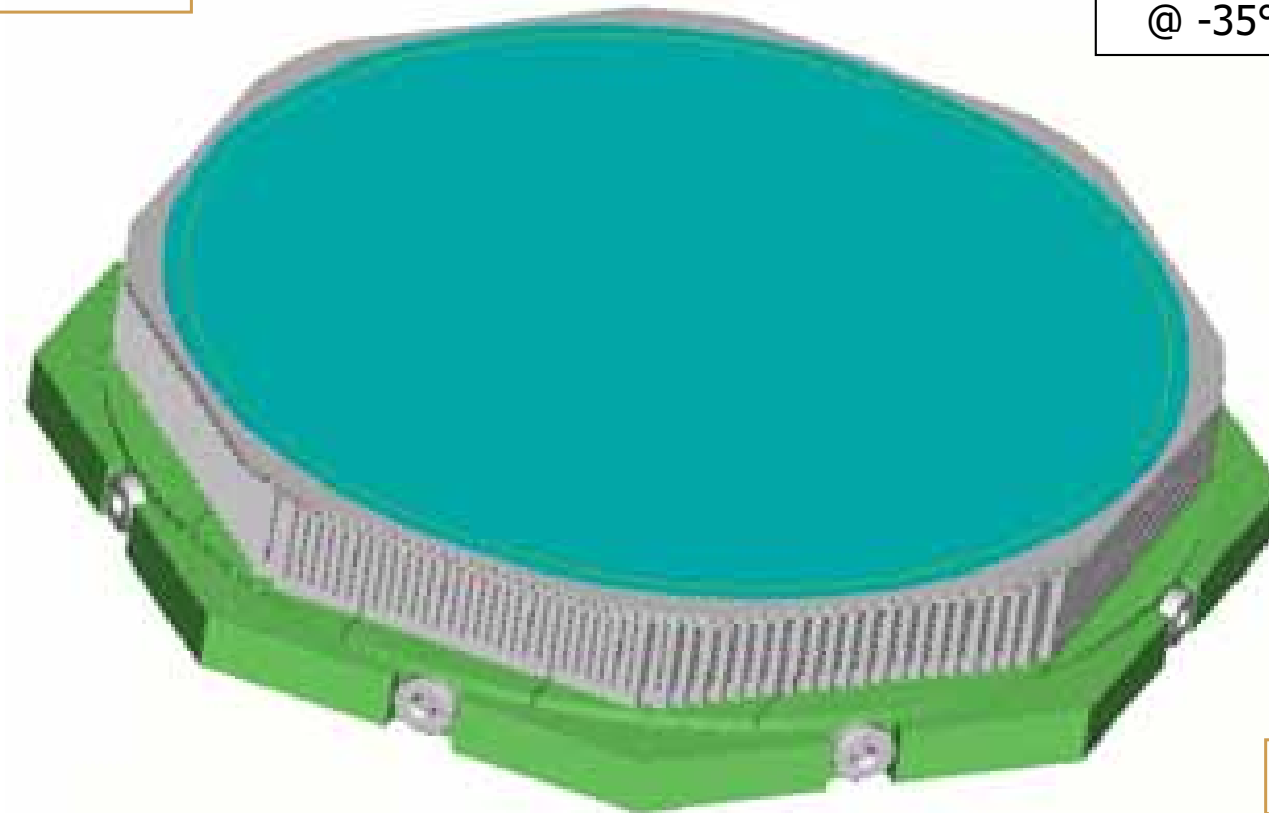


# SAM for TMT NFIRAOS: DM1



Conceptual design  
done in 2006

Flattened subscale mirror  
@ -35°C: < 15 nm rms



Operating temp.: -35°C

360 mm dia. - 73x73 array -  $\approx$  4200 actuators - Spacing: 5 mm x 5 mm

# SAM main common characteristics

**Pupil diameter:** up to 500 mm diameter

**Actuator spacing:** from  $\approx 4$  to some tens of mm

**Stroke:** see hereafter

**Interactuator stroke:** large, thanks to actuator strength - around 30 to 40% of the stroke PV according to the mechanical coupling

**Actuator bandwidth:** well within usual correction needs, thanks to parts stiffness - see hereafter

**Optical quality:** high since the polishing is done at the end of the manufacturing process  
20 nm rms wavefront error obtained once the mirror is flattened

**Hysteresis:**  $\approx 5\%$  (for full stroke)

**Dissipated power:** negligible at mirror level, thanks to capacitive principle

**Temperature dependence:** very low, thanks to materials choice - tested quasi-constant behavior from -35C to 30C

**Mechanical compatibility:** very good since the structure is very stiff and the optical plate thick  
( $> 1$  mm for 5 mm spacing)

# SAM temporal behavior

## Actuator behavior

First natural frequency of an actuator:

$$f_r = 0.25 l^{-1} (E/\rho)^{1/2}$$

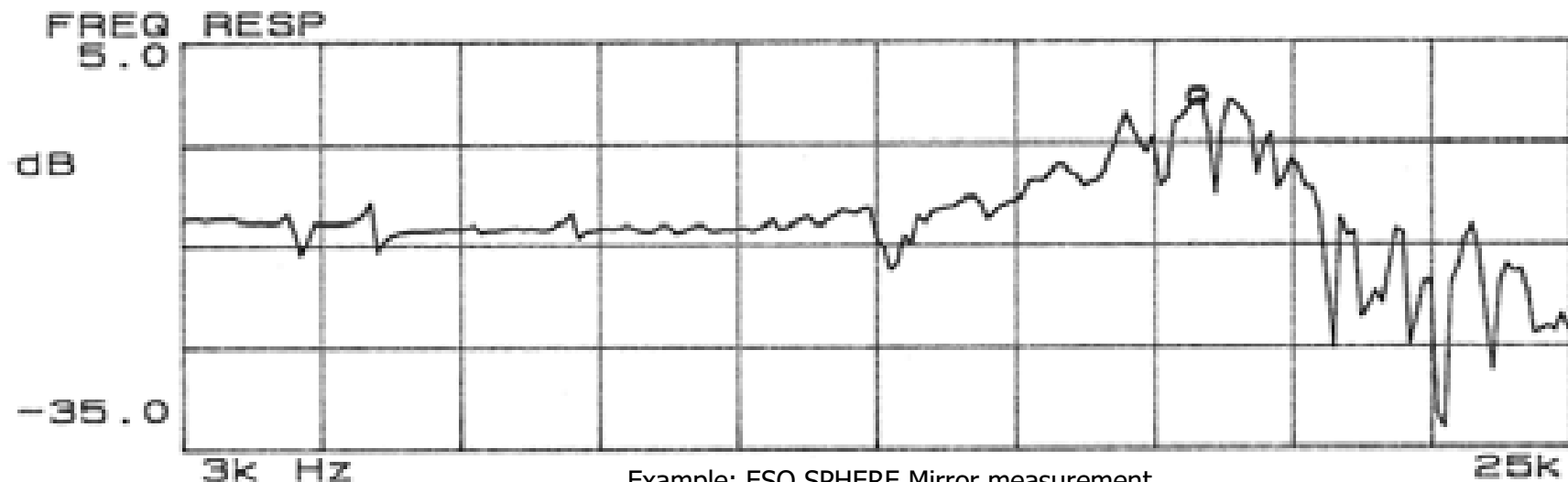
$l$ : actuator length (mm)

$E$ : Young modulus of the piezo material (N/m<sup>2</sup>)

$\rho$ : density of the piezo material (kg/m<sup>3</sup>)

For SAM this frequency is situated in the 15-20 kHz region, which is consistent with usual temporal needs.

X=19.115kHz  
Ya=-608.29mdB



Example: ESO SPHERE Mirror measurement

# SAM spatial behavior

## Maximum stroke

$\pm 5.0 \mu\text{m}$  for  $\pm 400 \text{ V}$   
 $\rightarrow \pm 4.5 \mu\text{m}$  (after flattening)



100 V on 3x3 actuators

## Interactuator stroke

$3.0 \mu\text{m}$  for  $\pm 400 \text{ V}$

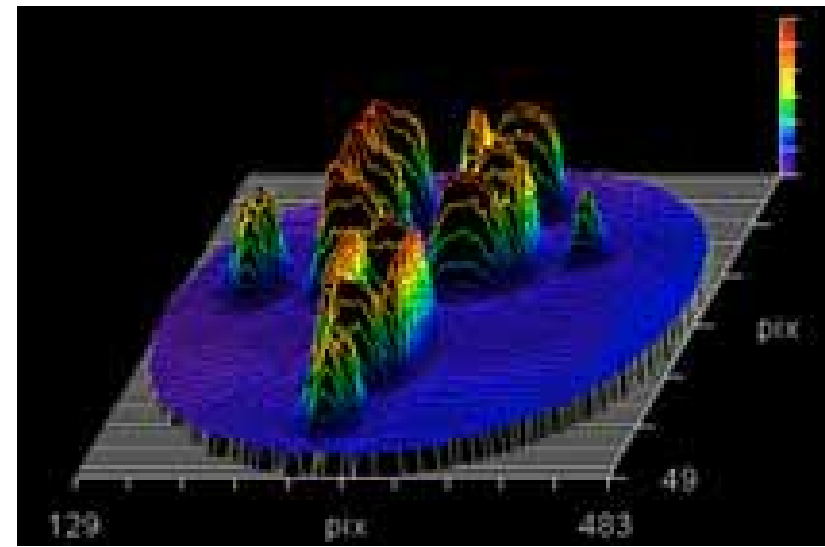
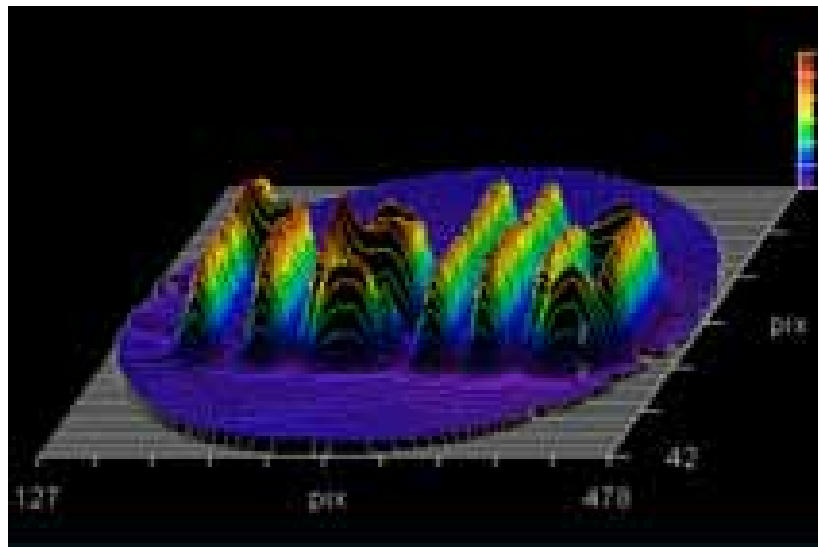
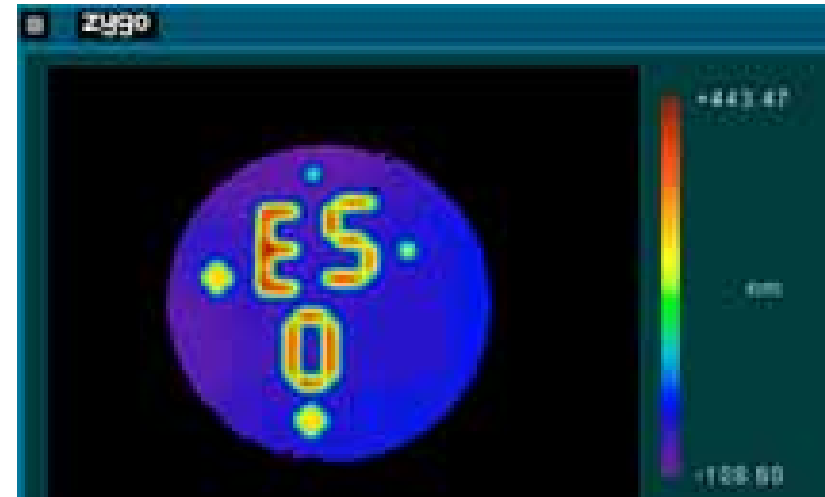
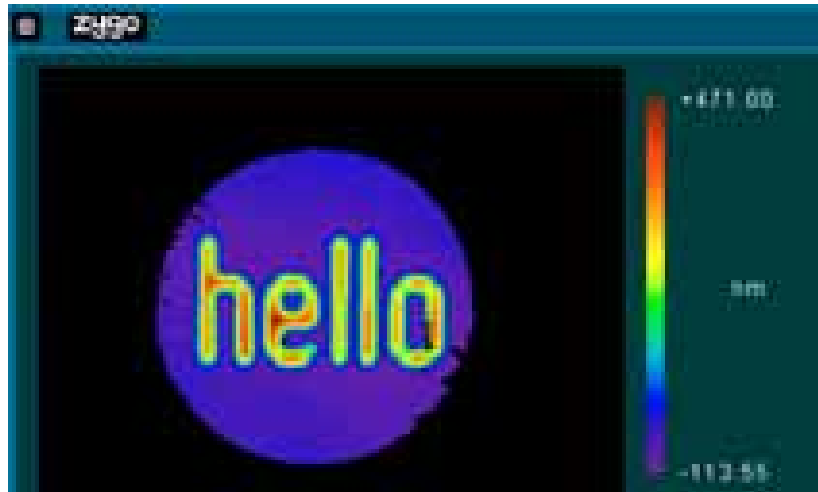


$\pm 50 \text{ V}$  on 2 actuators

Example: ESO SPHERE Mirror measurements

# SAM spatial behavior

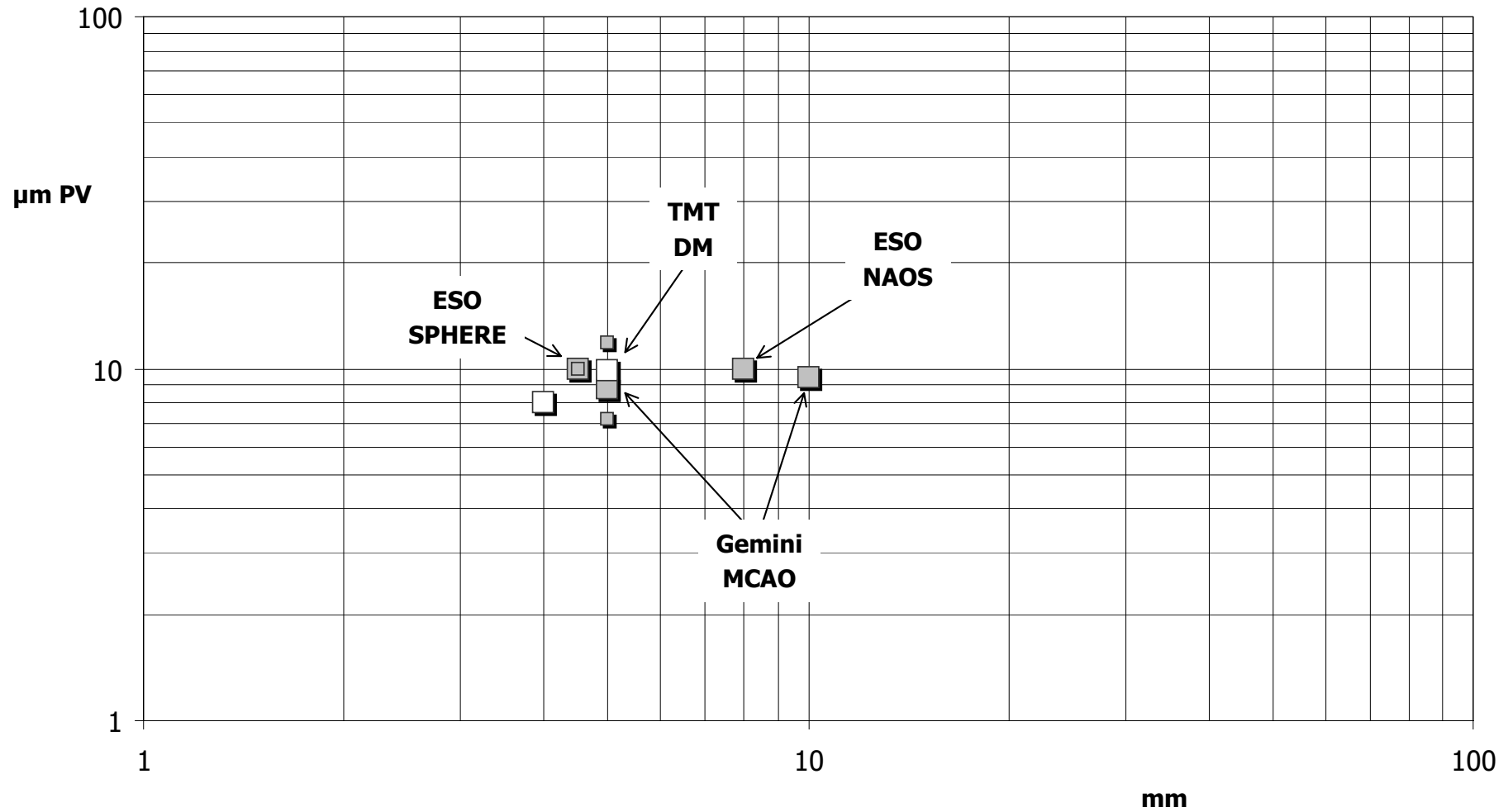
## High order correction



Example: ESO SPHERE Mirror measurements on a  $\phi$  150 mm pupil

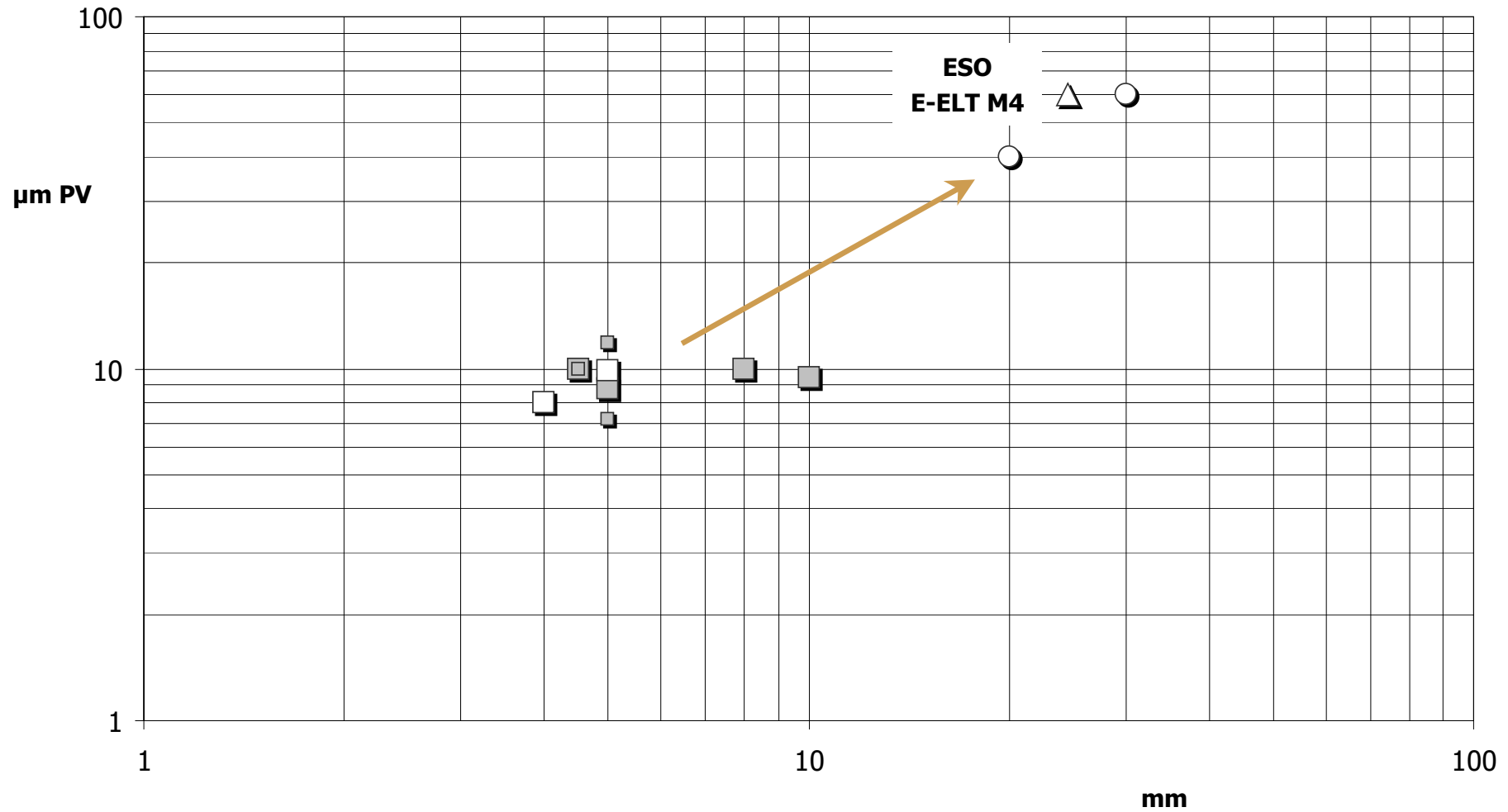
# SAM spatial behavior

## Stroke vs. spacing

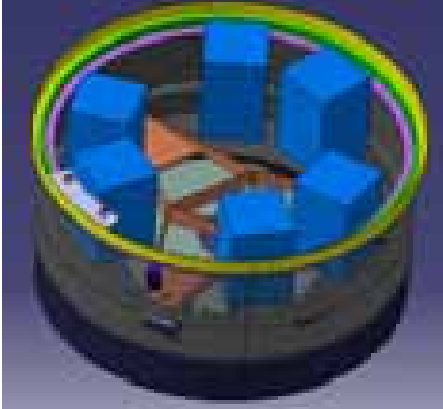


# Toward Large DMs (ASMs)

## Stroke vs. spacing



# Large DM for E-ELT: M4AM



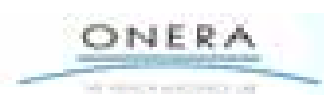
Mechanical positioning



SiC base plate



Using SiC for optics



High level spec. analysis



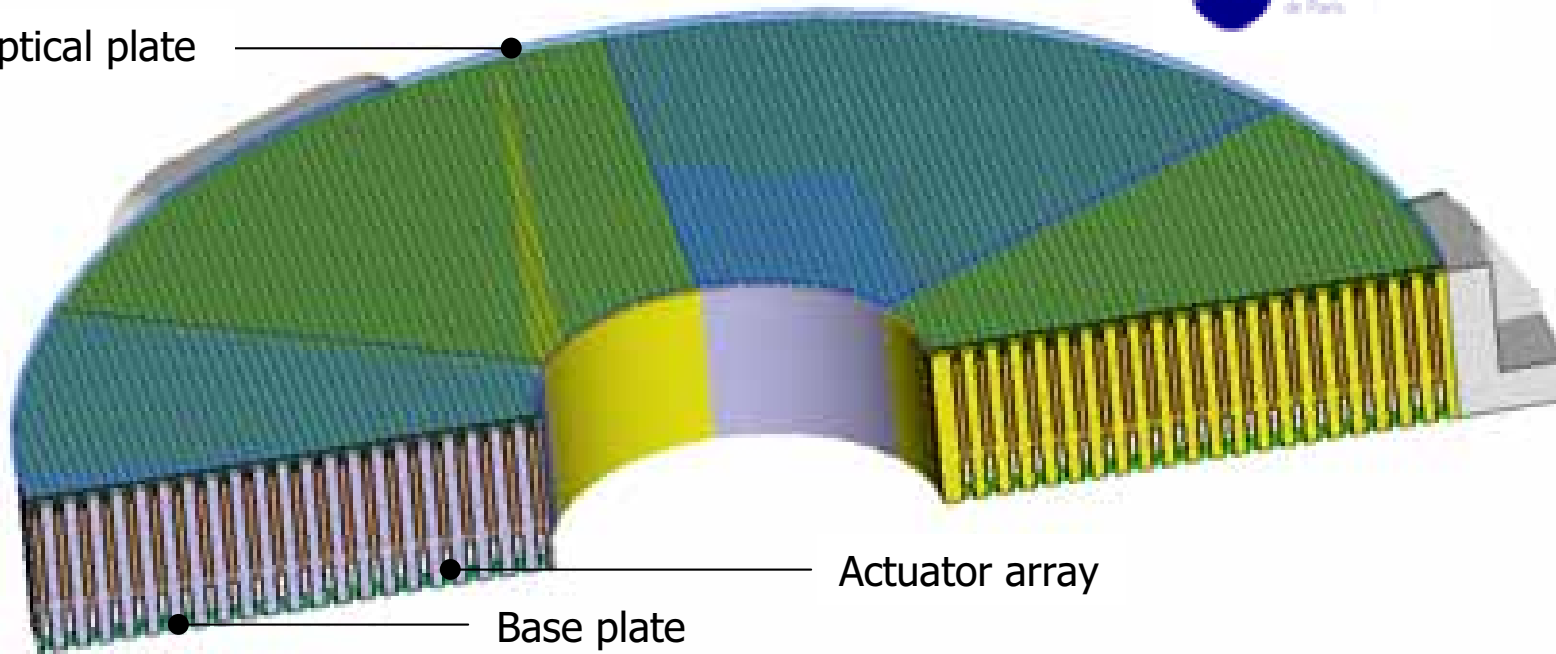
Assistance for concept

Early concept proposed to ESO in June 2007



Conceptual design, prototyping & preliminary design November 2007 - April 2010

Optical plate



Actuator array

Base plate

≈ 2.5 m dia. - ≈ 8600 actuators - Spacing: 24.5 mm



# Large DM spatial behavior

Maximum mechanical stroke:

$$\delta = N \cdot d_{33} \cdot V$$

N: number of piezo plates constituting the stack

d<sub>33</sub>: direct piezo coefficient (m/V)

V: applied voltage (V)

For:

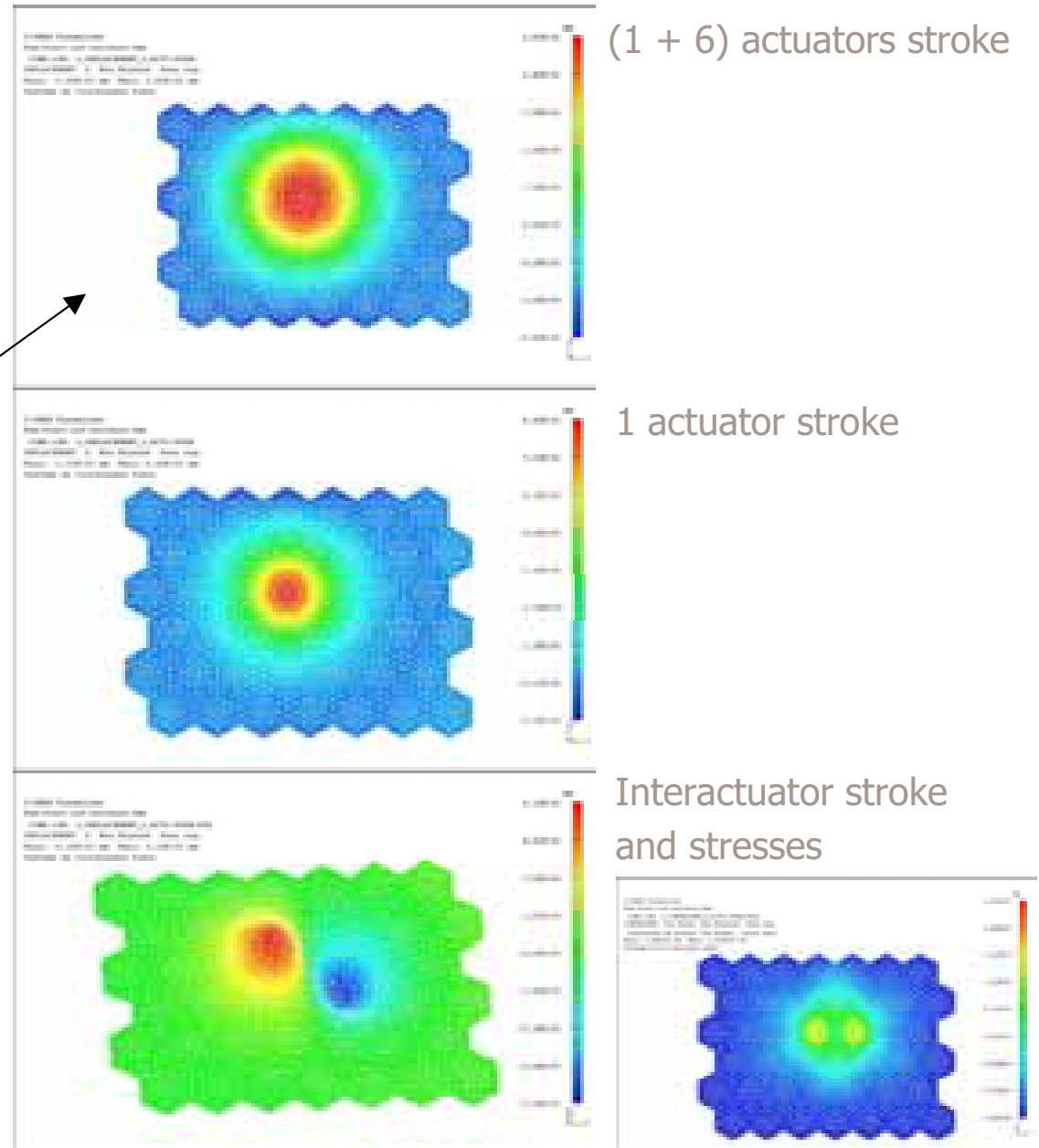
$$N = 250$$

$$d_{33} = 300 \text{E-}12 \text{m/V}$$

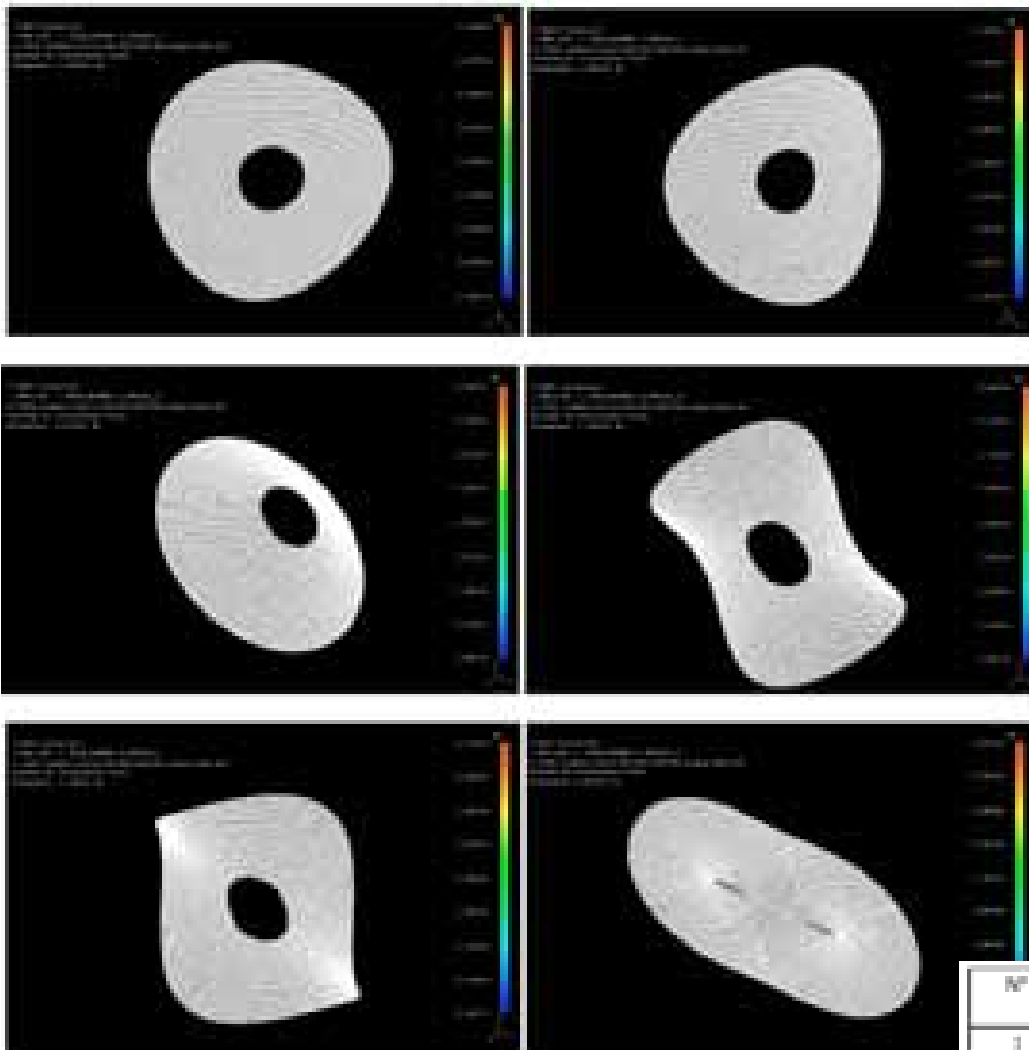
$$\rightarrow \delta_{\text{max}} = \pm 30 \text{ }\mu\text{m} \text{ (} 60 \text{ }\mu\text{m PV) for } \pm 400 \text{ V}$$

Tradeoffs between:

- needed strokes
- needed mechanical coupling
- stresses in the plate



# Large DM dynamical behavior



Mirror first natural frequencies

N°	Frequency (Hz)	Type
1	296	Torsion 1
2	296	Torsion 2
3	487	Defocus
4	713	
5	713	
6	890	

Actuator natural frequency

$$f_r = 0.25 \cdot l^{-1} \cdot (E/\rho)^{1/2}$$

$l$ : actuator length,

$E$ : Young modulus of the PZT material

$\rho$ : density of the PZT material

For:

$$l \approx 250 \text{ mm}$$

$$E = 6.0E10 \text{ N/m}^2$$

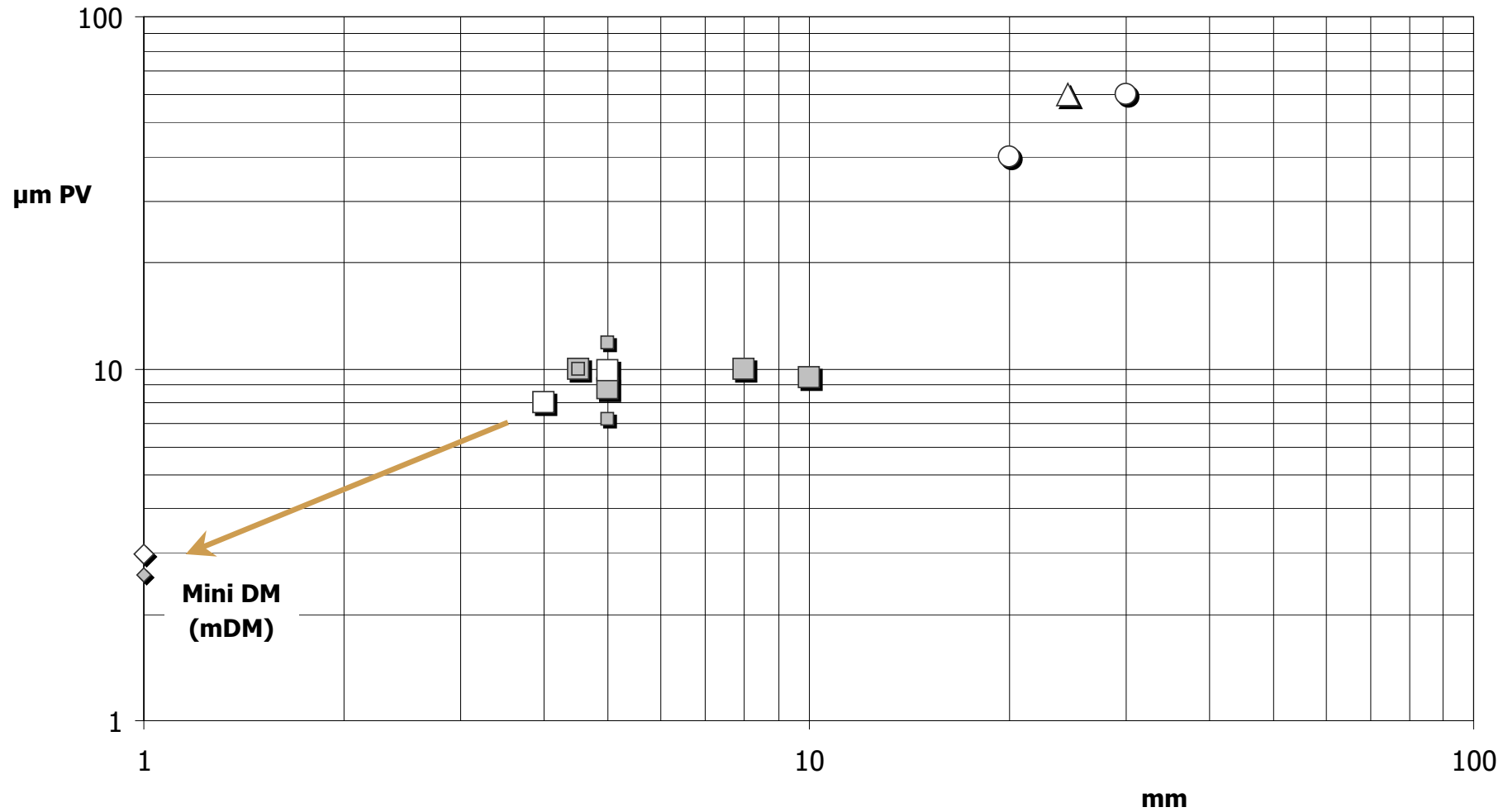
$$\rho = 7550 \text{ kg/m}^3$$

$$\rightarrow f_r \approx 2.8 \text{ kHz}$$

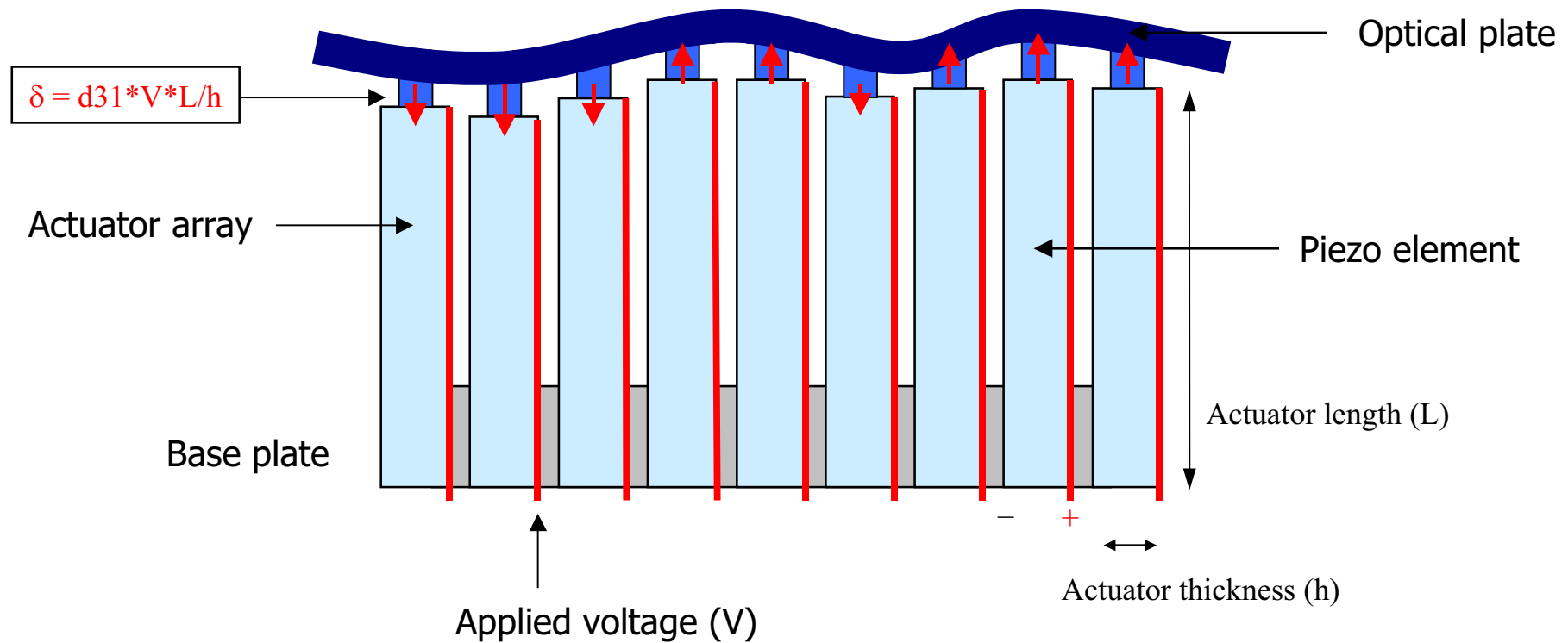
Goal: natural frequencies of M4AM high enough to avoid effect on the closed-loop correction features of M4AU

# Toward Mini DMs

## Stroke vs. spacing

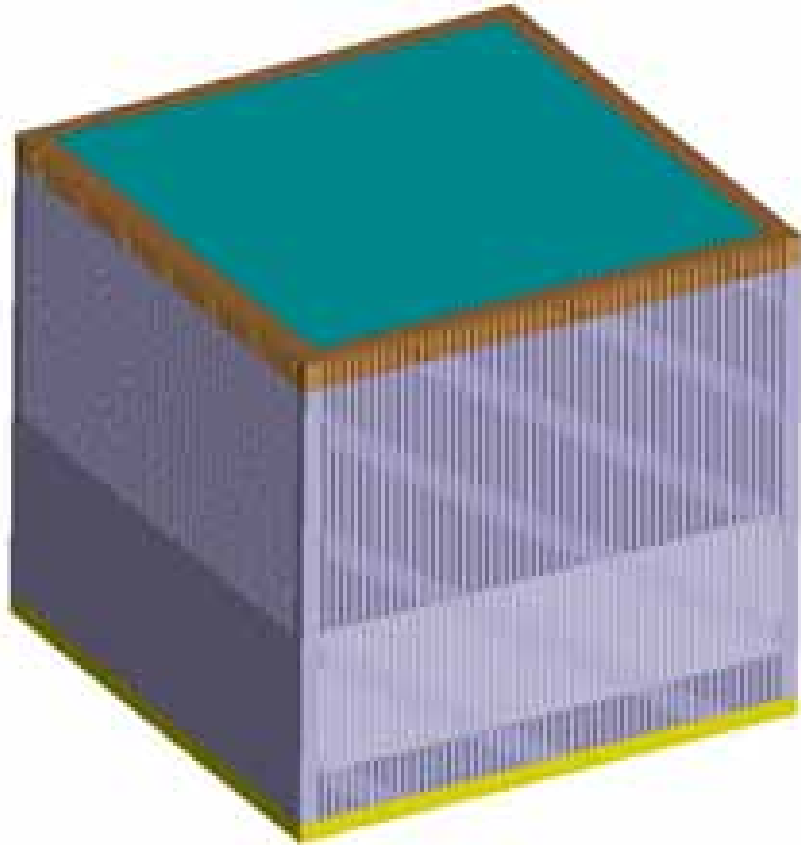


# mDM concept (transverse effect)



# Mini DM prototyping

Under manufacturing  
for LAOG/ESO  
Design review passed  
in November 2007



50x50 actuator array sawing test

49 mm dia. - 50x50 array -  $\approx$  1900 actuators - Spacing: 1 mm x 1 mm

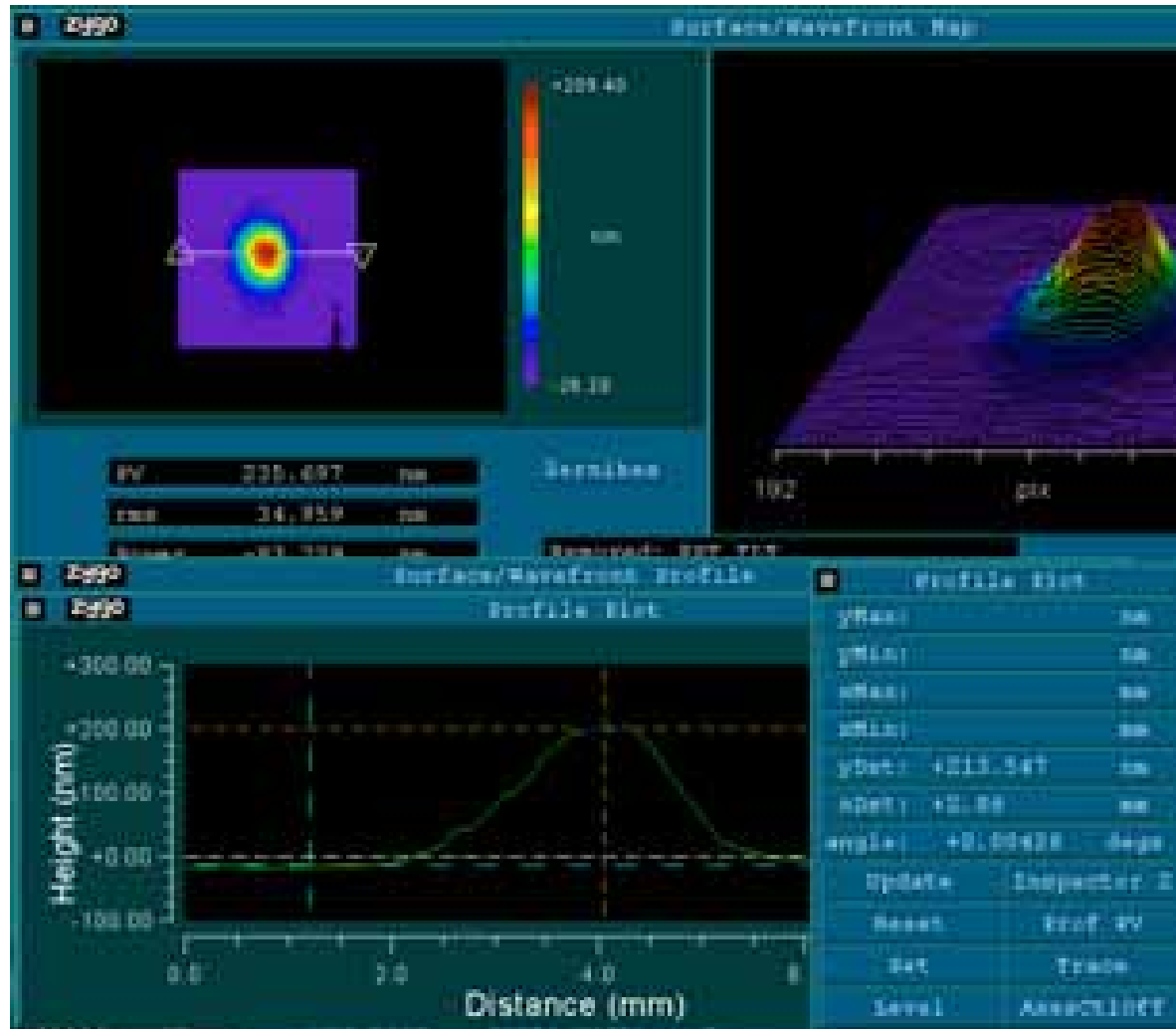
# Mini DM spatial behavior

## Maximum stroke

$\pm 1.3$  (goal  $1.5$ )  $\mu\text{m}$  for  $\pm 400$  V

## Interactuator stroke

$1.0$  (goal  $1.2$ )  $\mu\text{m}$  for  $\pm 400$  V



100 V on 1 actuator

Example: early result on a mockup

# “Mini”! DM goal characteristics

**Pupil diameter:** 200 mm diameter

**Actuator spacing:** 1 mm

**Number of actuators:**  $\approx 30,000$

**Stroke:** 3  $\mu\text{m}$

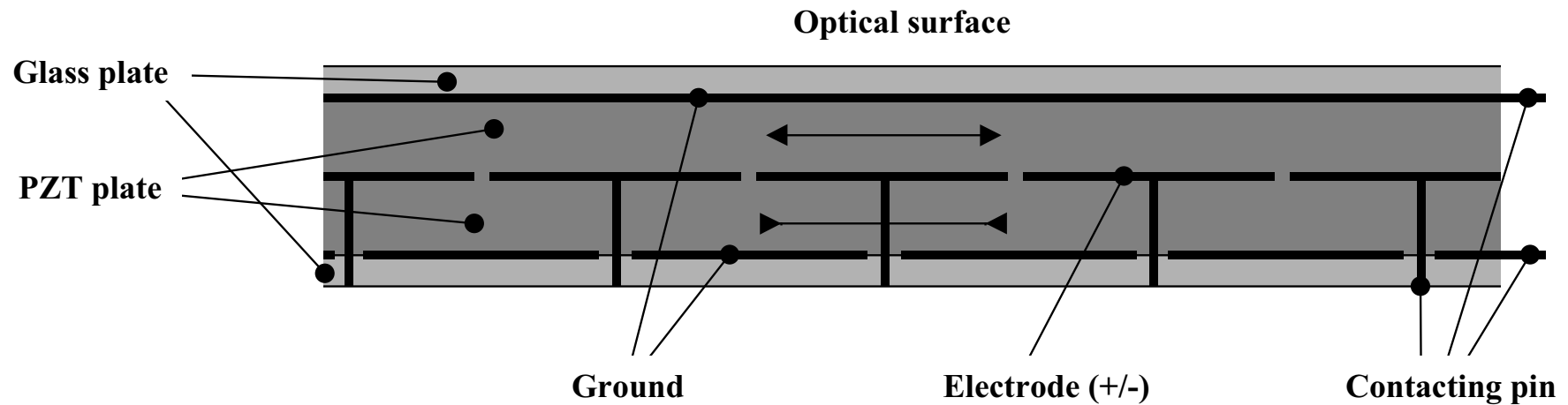
**Interactuator stroke:** 1.2  $\mu\text{m}$

**Actuator resonance freq.:**  $> 30$  kHz

**High order WFE:** 20 nm rms

**Hysteresis:**  $\approx 5\%$  (for full stroke)

# BIMorph concept (transverse effect)



**Pupil diameter:** up to 100 mm diameter

**Optical quality:** 20 nm rms wavefront error obtained once the mirror is flattened

**Temperature dependence:** very low, thanks to symmetrical architecture

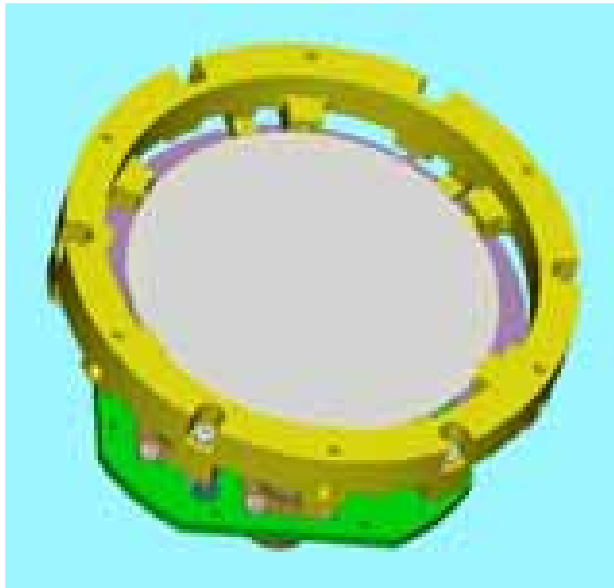
**Temporal behavior:** curvature resonance frequency > 700 Hz



# BIM188 for Subaru Telescope

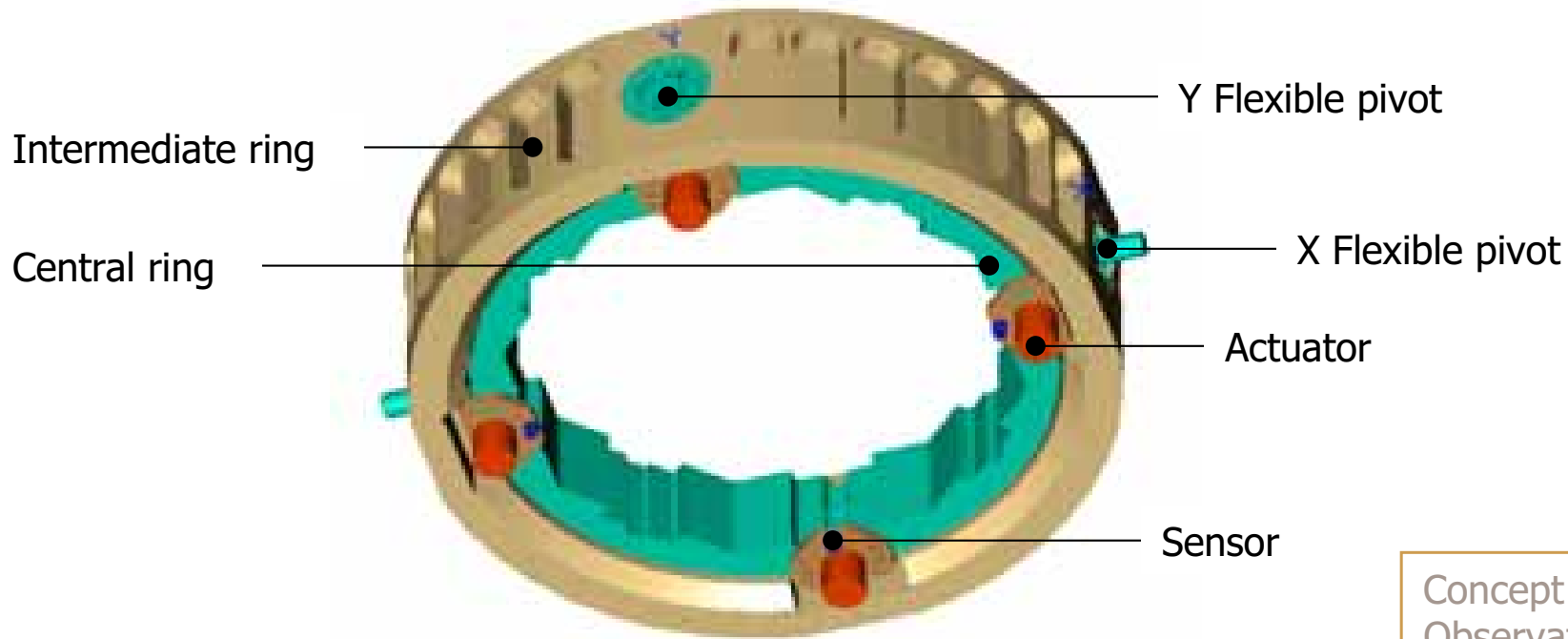


Delivered  
in July 2005



130 mm dia. - 94 mm aperture - 188 electrodes -  $\pm 12$  m curv. radius ( $\pm 90$   $\mu$ m stroke)

# Tip/Tilt Mount (Gimbals concept)



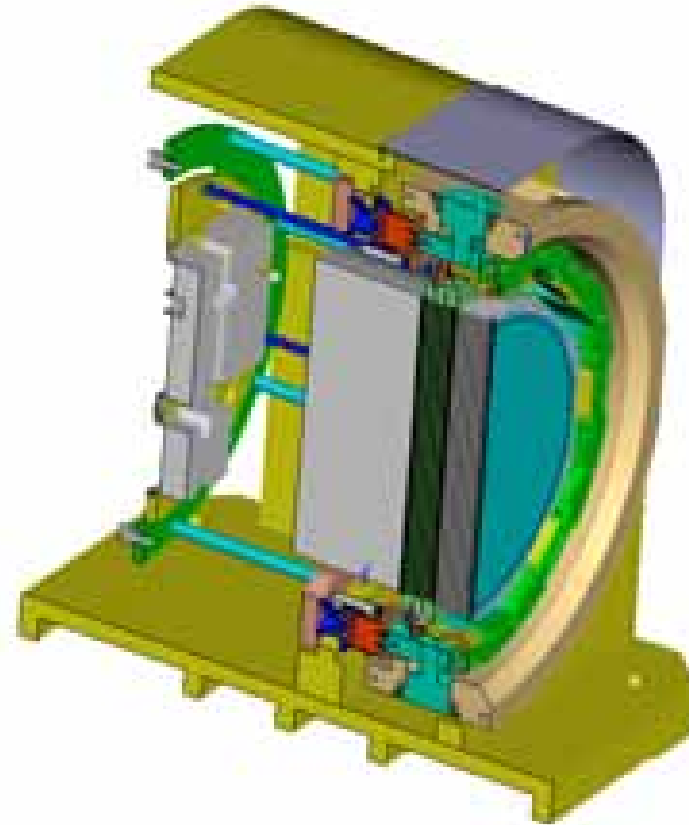
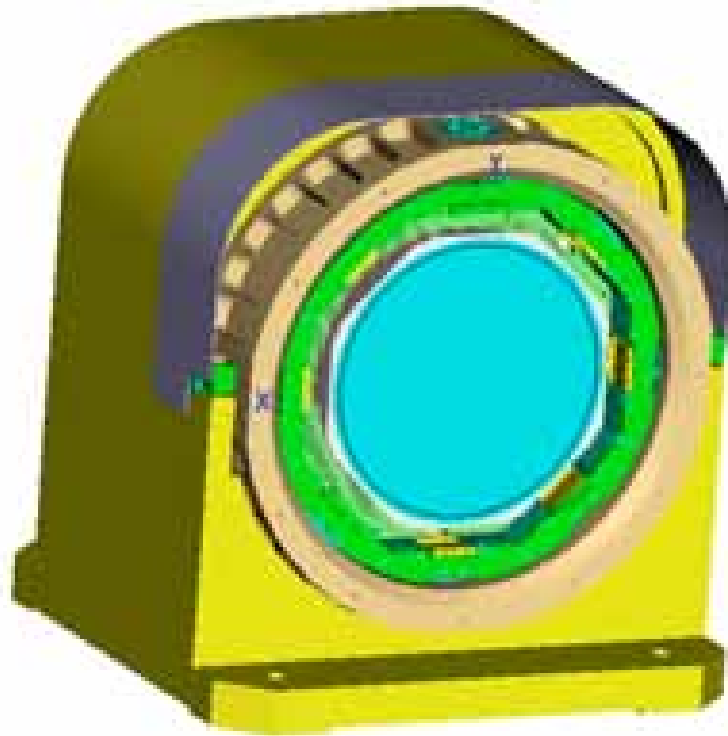
Concept coming from Observatoire de Paris

- Architecture:** simple
- Stroke:** large
- Resolution:** high
- Mechanical spec.:** two independent and perpendicular axes with very low cross-talk  
rotation axes well defined  
soft interaction with chassis  
weak spurious modes

# Tip/Tilt Stage Proto for TMT



Design review passed  
in October 2007

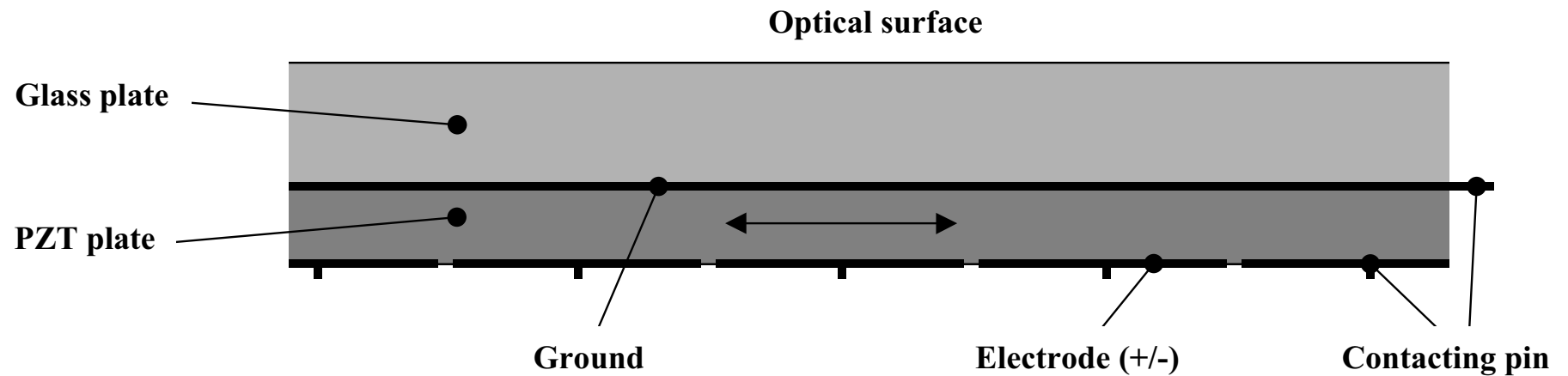


32 kg DM mass - 40 Hz bandwidth @ -3dB - 500  $\mu$ rad PV stroke

# Deformable Mirrors for Laser Applications

- Piezo Monomorph
- Force actuators DM

# MONOmorph concept (transverse effect)



**Pupil diameter:** up to 200 mm diameter

**Optical quality:** < 10 nm rms wavefront error obtained once the mirror is flattened (see hereafter)

**Temperature dependence:** compensated by DM stroke

**Temporal behavior:** curvature resonance frequency > 700 Hz

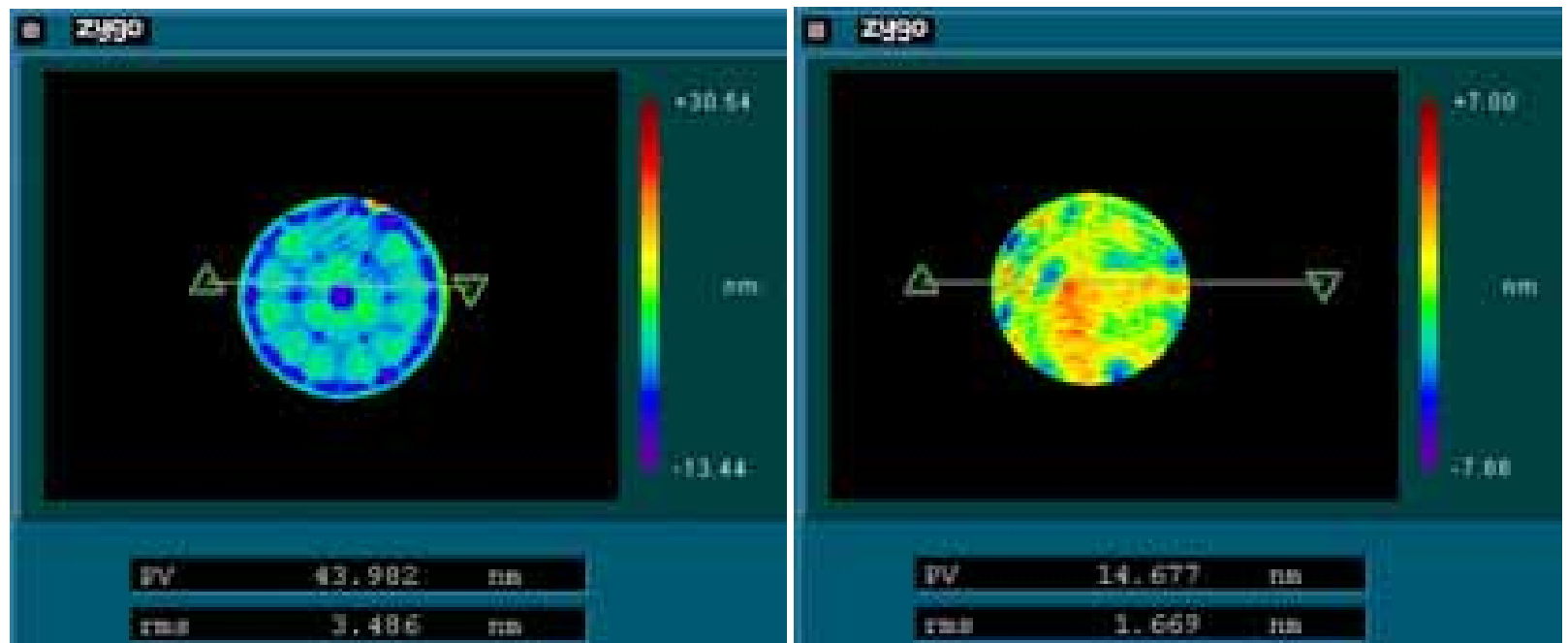
# MONO36 for LOA



MONO36 under test @ Imagine Optics

Former Bimorph architecture

New Monomorph architecture



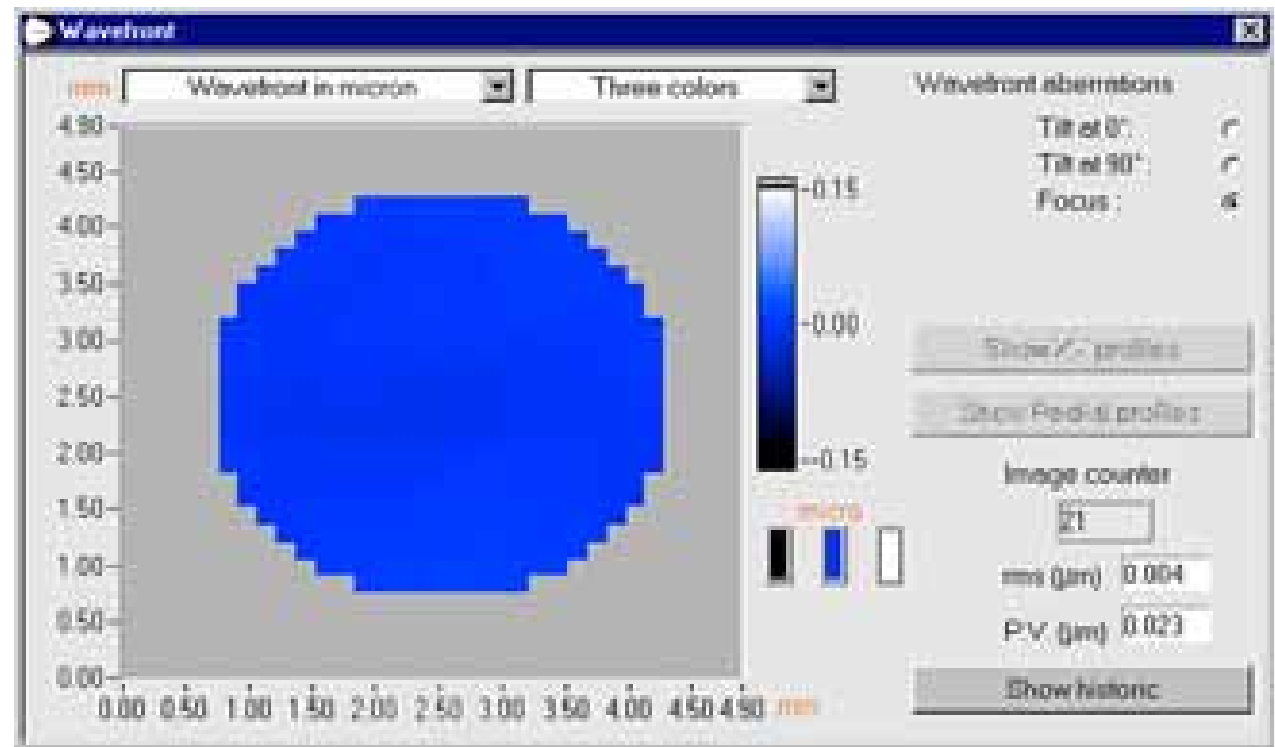
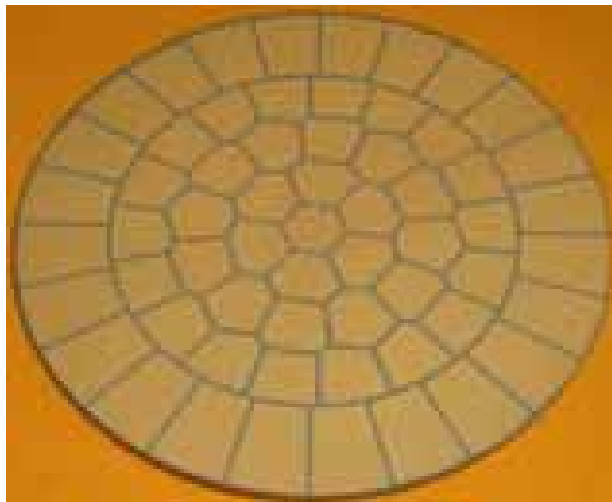
Filtered shape at rest

110 mm dia. - 60 mm aperture - 36 electrodes - 3.4 nm rms wavefront once filtered

# MON061 for University of Osaka

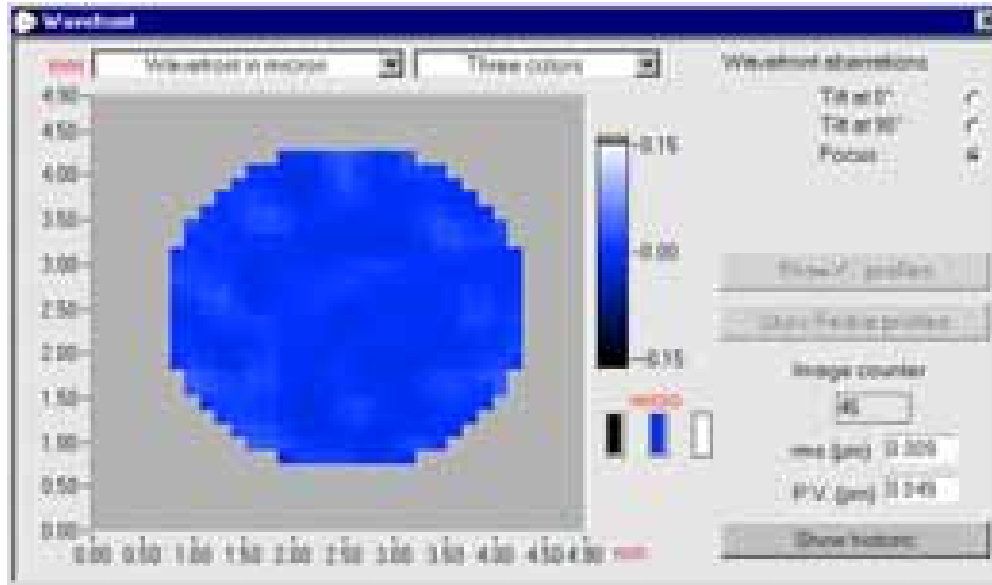


FAT  
in November 2007



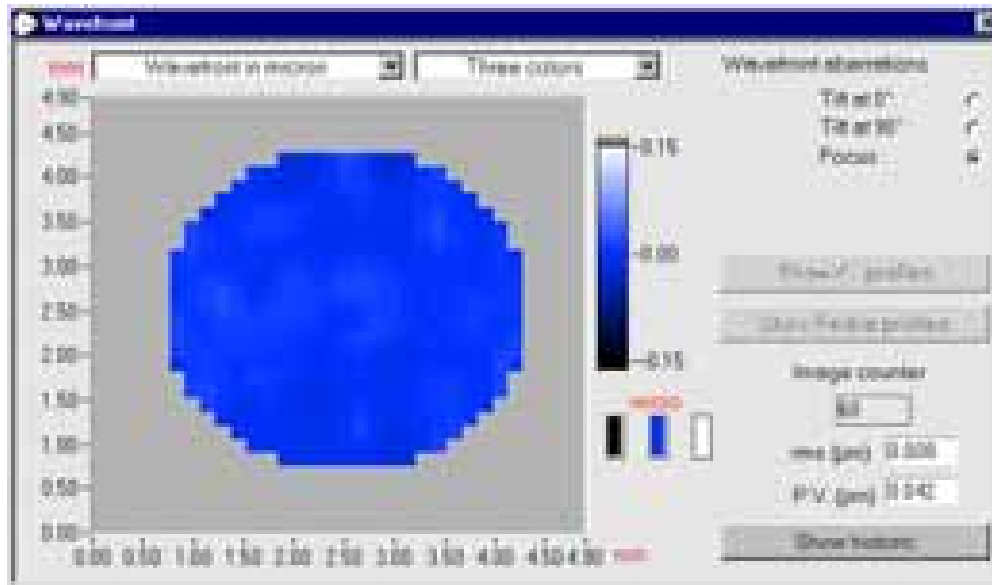
110 mm dia. - 75 mm aperture - 61 electrodes - 4 nm rms wavefront once flattened

# MONOmorph spatial behavior



## Curvature correction

20  $\mu\text{m}$  wavefront for 200 V max  
-> residual error: 9 nm rms wavefront



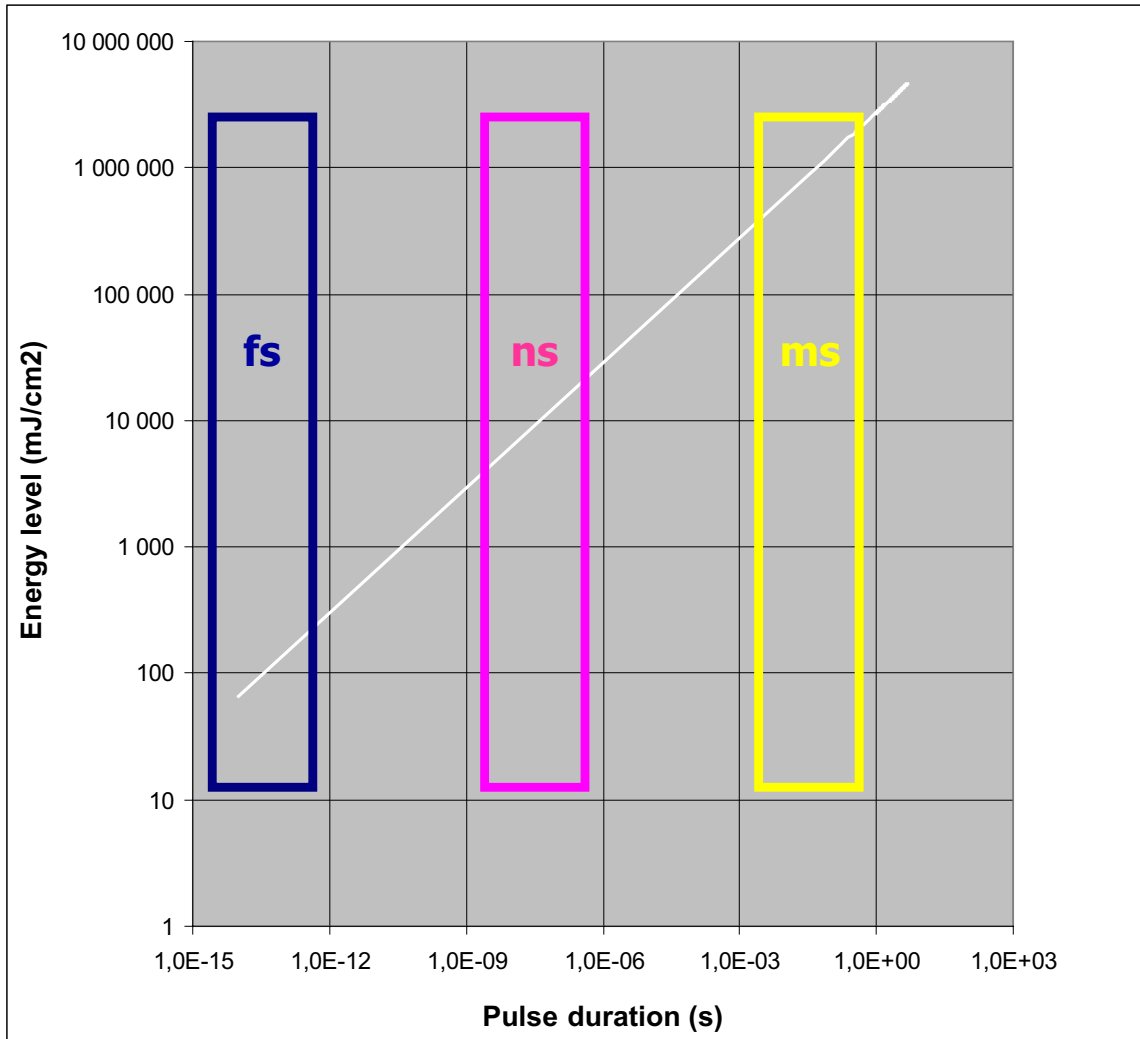
## Astigmatism correction

20  $\mu\text{m}$  wavefront for 200 V max  
-> residual error: 8 nm rms wavefront

Example: MONO61 measurements



# MONOmorph laser energy level



Enhanced protected silver coating

Dielectric coating

Under study

Estimation based upon test results

# Force Actuators DM for LMJ



Polished BK7 optical plate (446x426x9 mm<sup>3</sup>)

39 Force actuators (not shown)

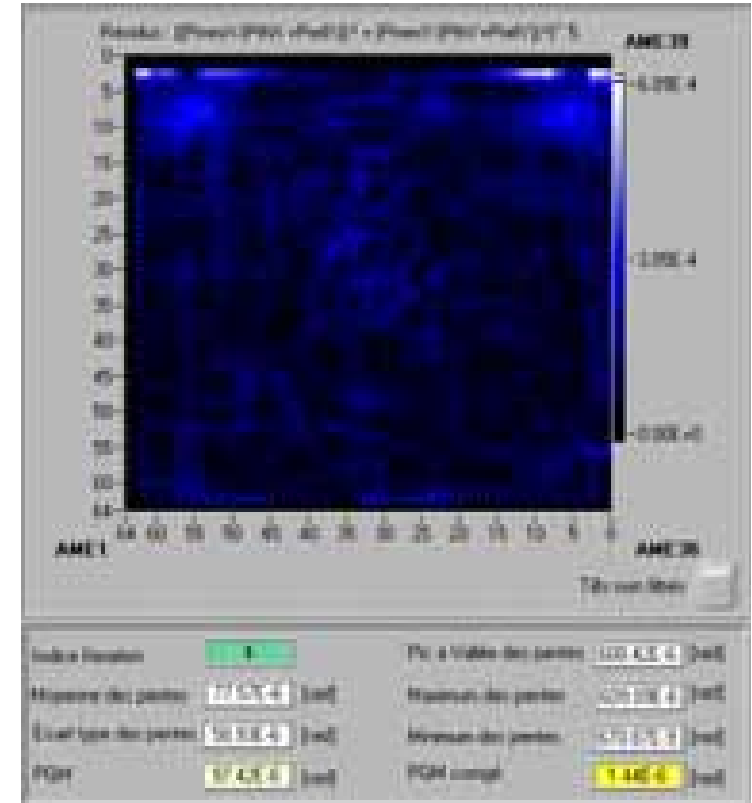
3 Knee joints

Base plate



Actuator ISP System

# Force Actuators DM main characteristics



- Architecture:** Large size, scalability and simple design
- Correction:** Adapted correction stroke (10  $\mu\text{m}$  range)
- Stability:** Excellent open loop stability (0.2  $\mu\text{rad}$  rms/hour)
- Optical quality:** High quality optical surface (1.4  $\mu\text{rad}$  rms mechanical)
- Energy level:** > 10 kJ/pulse @ 1053 nm (ns range)



... and thank you